



PRODUCT SPECIFICATION

SPECIFICATION

Product Name: **AIRMOL M 68**

PRIMARY TESTS	METHOD	SPECIFICATION		
		MIN	TYP	MAX
Appearance	Visual	Clear and Bright		
Colour	ASTM D1500 / TS 1713 ISO 2049	0.5	1.5	3
Density 15 °C, g/ml	ASTM D4052 / TS EN ISO 12185	0.870	0.880	0.895
Viscosity 100 °C, mm ² /s	ASTM D445 / TS EN ISO 3104	9		
Viscosity 40 °C, mm ² /s	ASTM D445 / TS EN ISO 3104	61.2	68	74.8
Viscosity Index	ASTM D2270 / TS ISO 2909	101		
Water Separation 54 °C, minute	ASTM D1401 / TS 6122 ISO 6614	30		
Foaming Chactaristics (I, II, III Kd.) ml/ml	ASTM D892 / TS 1834 ISO 6247	(150/0, 50/0, 150/0)		

SECONDARY TESTS	METHOD	SPECIFICATION
Flash Point, °C (COC)	ASTM D92 / TS EN ISO 2592	224
Pour Point, °C	ASTM D97 / TS EN ISO 3016	-12
Copper Corrosion (100 °C, 3 h)	ASTM D130 / TS 2741 EN ISO 2160	1
Rust Test	ASTM D665 / TS 6830 ISO 7120	Pass
Acid Number, mgKOH/g	ASTM D664 / TS 2432 EN 12634	1
Water Content %m/m	ASTM D6304 / TS 6147 EN ISO 12937	0.02
Sulfated Ash %m/m	ASTM D874 / TS ISO 3987	0.5

PERFORMANCE LEVELS: DIN 51506 VD-L

Document Code	Revision No/Date	Page No	Prepared	Checked	Approved
KG-ÜS-112	09/11.08.2025	1/1	FACTORY HSEQ & LAB. MANAGER	MANAGEMENT REPRESENTATIVE	FACTORY MANAGER

* As the defined values are typical values, there can be some little changes according to the production. M Oil keeps all the rights to update and change the formulations of products without making any announcements. For the updated informations and technical data about the products and product packagings, please contact with M Oil.